

# Janus Study on Surface Modification of particles and their Compatibilizing properties to blend Polymers

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**Abstract:** In this paper, the snowman  $\text{SiO}_2$ @Pdvb Janus Particles as template, Through surface modification, different surface properties Janus Particle, Included in  $\text{SiO}_2$  Introduction of Polybutadiene into the hemisphere (PBD) With polyisoprene (PI), To increase  $\text{SiO}_2$ @Pdvb Janus Inorganic in particles  $\text{SiO}_2$  Hemispheric affinity for Polymer Matrix. Will then be modified before and after Janus Particles dispersed into Polystyrene (PS)/Butadiene Rubber (PBD) And Polystyrene (PS)/Isoprene rubber (PI) In the blend system, Inspected the different Janus EFFECT OF PARTICLES ON PHASE STRUCTURE OF BLENDS. Found the result, With unmodified Janus Particle comparison, Introduction of polymer brush Janus Particles can improve the interface Compatibilizing Effect more effectively, Kinetics of inhibiting PHASE SEPARATION OF BLENDS.

**Keywords:** Janus Particle, Surface Modification, Zengrong, Polymer Blends

## 1. Introduction

Janus Particle is a class surface at the same time has two kind of different chemical composition and strict partition of new particles<sup>[1 ~ 4]</sup> In Solid Emulsifier, interface capacity, interface catalytic, function coating, cells diagnosis and treatment and field the important of Research Progress<sup>[5 ~ 9]</sup>. As an interface compatibilizer Janus Particle unique of structure characteristics make its both surface active agent of parents of and solid particle Pickering Effect Than homogeneous nano-particle or block copolymer has stronger of stable interface role In polymer blend of in show excellent of capacity Is expected to become a new generation of capacity Agent [10]. China Academy of Sciences chemical Institute Guo red researcher Research Group<sup>[11,12]</sup> Simulation. Janus Particle on don't compatible blend polymer phase separation behavior

Influence Results show that And homogeneous particle compared Janus Particle can more effective to suppression phase area of growth Reduce phase area of size. Experimental study also show that<sup>[13]</sup> In Janus Particle of different surface interval Respectively introduced and blend polymer chemical properties phase matching of polymer brush Can significantly improve Janus Particle in polymer phase interface of aggregation behavior. In addition Polymer brush and blend polymer molecular of each other Diffusion Also can suppression for system conformation entropy loss of Surface Energy Change Enhanced particle in interface of stability. Muller Such.<sup>[14,15]</sup> Preparation the with Polystyrene (PS) And poly (methyl metha cry late) (PMMA) Molecular brush Janus Particle Observe the ITS on PS/PMMA Blend System of capacity Effect Found even if high mild high shear role under Particle can still stability to aggregation in Interface Show excellent of Interface Activity and Capacitive. Hangzhou Normal University Lee Yong Jin Professor Research

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Group<sup>[16,17]</sup>Use block copolymer in Situ Polymerization Methods Preparation the with ju jia ji bing xi

Beam new Cheng and: Janus Particle of surface modified and its the blend polymer of Capacity Performance Study

## 2. Experimental part

### 2.1 Main raw materials

Butadiene Polymerization level Of Qilu Petrochemical(, China); Isoprene Polymerization Shandong huaju polymer material limited the company(, China); SiO<sub>2</sub>@ PDVB Janus Microspheres Dongying Janus New Materials Science and Technology Limited the company(, China); N-BuLi 2.5 mol/L, Dispersion in Cyclohexane Aladdin Reagent(, China); Chlorine ethyl trimethoxysilane 99%, Aladdin Reagent; Triethylamine 99%, Aladdin Reagent; Polystyrene MW = 270 K, Aladdin Reagent; Isoprene rubber (PI), M<sub>w</sub> = 610 K; Butadiene Rubber BR9000 (PBD), M<sub>w</sub> = 500 k, Purchase self-Qingdao yi ke si New Enterprise(, China); Cyclohexane Pure Tianjin Boddy chemical shares limited the company(, China), "With before the refined Specific for will be the right amount of sodium and benzophenone join to cyclohexane add heat reflux Stay solution into dark blue Will cyclohexane Distillation Collection spare. Dichloromethane Pure Tianjin Fu Yu fine chemical limited the company(, China); Toluene Pure Laiyang Economic Development Zone fine Factory(, China).

### 2.2 Experimental steps

#### 2.2.1 Snowman-SiO<sub>2</sub>@ PDVB Janus Particle of surface modified

As shown in figure 1 Shown in By grafting to the methods will Polybutadiene (PBD) Or polyisoprene (PI) Molecular link branch to inorganic SiO<sub>2</sub> Hemisphere Surface To

#### 2.2.3 Macromolecules silane coupling agent of preparation

To 2.2.2 Section in complete the preparation of with activity center of Polybutadiene cyclohexane solution in Join 2 mL Chlorine ethyl trimethoxysilane Reaction temperature 25 °C Reaction Time 12 h, In the molecular chain of end introduced silane coupling agent. The product rotating evaporation after In 45 °C Vacuum drying oven in dry to constant weight Ready to next step reaction.

#### 2.2.4 PBD-SiO<sub>2</sub>@ PDVB Of Synthesis

Will 0.5 g Of SiO<sub>2</sub>@ PDVB Janus Particle Dispersion in toluene solution in Join 2.2.3 Section in preparation 1 g Macromolecules silane coupling agent and 0.5 mL Of triethylamine Solution Reaction temperature 25 °C Reaction Time 24 h, With dichloromethane cleaning Particle Until the supernatant in detection can't the Molecular Chain. Macromolecular coupling agent at the end of the methoxy and SiO<sub>2</sub>@ PDVB Janus Particle in SiO<sub>2</sub> Hemisphere surface of hydroxyl Reaction Will the molecular link branch to silica side Polymer brush modified Janus Particle (PBD-SiO<sub>2</sub>@ PDVB), Can observe the to particle was viscous state.

PI-SiO<sub>2</sub>@ PDVB And PBD-SiO<sub>2</sub>@ PDVB Janus Particle of preparation

Methods The same Just will butadiene into Isoprene Polybutadiene become polyisoprene.

### 2.3 Test Characterization

Adopted Bruker (500 MHz, Germany) Analysis of microstructure of polymer brush by NMR, Samples were treated with deuterated chloroform at room temperature (Han 1% TMS) Dissolve, Formulated 2. W/V% Solution. Adopted Jem 2100 Transmission Electron Microscopy (TEM, Japan) Observation Janus Morphology of Particles, Operating voltage is 200 kV. Phase Morphology of the blends was characterized by Olympus Bx51 Phase contrast microscope (Japan) Observation. Blend Membrane placement 150 Phase Morphology After annealing at different temperatures. Molecular Weight and distribution HLC-8320 Gel permeation chromatograph Test, Using tetrahydrofuran as mobile phase, Using monodisperse polystyrene as standard sample. Column temperature 30 °C, The differential temperature detector is 35 °C, Flow rate of mobile phase 1.0 mL/min, The injection amount is 50 μL. Adopted model Tg 209 f1 libra (netzsch, Germany) The thermal weight loss Instrument Analysis polymer of graft Density To 10 °C /Min The heating rate will samples from room temperature 900 °C Graft Density Calculation Formula<sup>[20]</sup> Are as follows:

Which  $G_R$  Representative weight graft Density  $W_1$  Representative not graft Janus Particle in thermal weight loss instrument heating  $900^\circ\text{C}$  After the residual inorganic content  $W_2$  Representative graft Janus Particle in thermal weight loss instrument heating  $900^\circ\text{C}$  After the residual inorganic content.

### 3. Results and discussion

#### 3.1 Silane coupling agent graft PBD Of Hydrogen Spectrum Analysis

Figure 2 For silane coupling agent graft the molecular chain  $^1\text{H}$  NMR Spectrum figure. The Representative PBD Molecular Chain cis-1,4-Double Bond on the hydrogen A1 Peak very obvious Representative 1,2-Structure of side chain on the double bond on the hydrogen A2 Is weak A3 Ownership for methoxy-OCH<sub>3</sub> Hydrogen atom of chemical displacement Methoxy hydrogen atom of chemical displacement of proof of the existence silane coupling agent graft shang ju

Butadiene Molecular Chain. By calculation The Molecular Chain high cis-1,4-Structure Its 1,4-Structure accounted 93 mol % 1,2-Structure accounted 7/mol %<sup>[21]</sup>.

#### 3.2 PI-SiO<sub>2</sub>@ PDVB The thermal weight loss Study

Figure 3 Given the modified before and after two of particle of thermal weight loss curve Because polymer brush the introduction Modified after inorganic SiO<sub>2</sub> Of solid content was significantly lower than that of the modified before Janus Particle. By calculation PI-SiO<sub>2</sub>@ PDVB Of Quality graft density 47.8 wt %. The other by test Graft PBD, PI Molecular brush of molecular weight respectively 64 K, 114 K, Dispersion Coefficient respectively 1.4, 1.3.

#### 3.3 SiO<sub>2</sub>@ PDVB Modified before and after of morphology

PDVB Side for hollow structure And present mesoporous structure Head of silica was smooth state. PDVB Hemisphere in NN-Dimethylformamide (DMF) Etching before PDVB-PS Complex DMF Etching out linear PSMolecular Chain after In cross-linking PDVB Hemisphere left mesoporous structure. Figure 4 (B) For SiO<sub>2</sub> Hemisphere graft PBD After SiO<sub>2</sub>@ PDVB Janus Particle Morphology. When PBD Molecular link branch in silica hemisphere when Original smooth of surface can observe the to obvious of polymer layer With the solvent of volatile Graft polymer molecular brush of side each other close Self-assembly formation superstructure (1-3 ), On both sides of the opposite sex Janus Particle the reason has two pro-Self-assembly is one of the important of Factors<sup>[22,23]</sup>.

#### 3.4 PBD-SiO<sub>2</sub>@ PDVB Capacity PS/PBD Blend System of Research

PS/PBD For don't compatible blend system In spin-coating of process in Due to solvent of Induced by role<sup>[24]</sup> PS/PBD Blend of presents obvious of Two-Phase Structure (Figure 5 ), In add different content PBD-SiO<sub>2</sub>@ PDVB Janus Particle after Can found phase structure with change Phase area size slightly smaller At the same time High Concentration Particle in PS/PBD Blend of in the obvious of aggregation Phenomenon (Figure 5 (c d)). Figure 6 For PS/PBD Blend of in  $150^\circ\text{C}$  Annealing processing 2 h After Different Concentration PBD-SiO<sub>2</sub>@ PDVB Janus Particle of Phase Morphology of influence.

Obviously And annealing before compared PS/PBD Blend of the two-phase structure more obvious Join particle after PS/PBD Blend of phase area size significantly reduce And particle content the higher Phase area size the small. When particle content increase 15% An arcane PS And PBD Of double Continuous Phase Structure But not deny 15 wt % High Content PBD-SiO<sub>2</sub>@ PDVB Janus Particle in PS/PBD Blend of in same accumulation was This is due to the particle of decreased the polymer molecular chain of conformation entropy When particle concentration increase to a certain degree after System entropy loss too much and can't make particle stability in polymer in Particle aggregate becomes obvious And from polymer phase separation..

Figure 7 For don't add or add different Janus Particle PS/PBD Blend System in  $150^\circ\text{C}$  Annealing 2 h After the Phase Morphology. Obviously Solid Particle of join can be effective regulation blend polymer of Phase Structure. And not modified SiO<sub>2</sub>@ PDVB Janus Particle compared Modified after PBD-SiO<sub>2</sub>@ PDVB Janus Solid Particle capacity effect

more obvious. This is because modified

Former,  $\text{SiO}_2@ \text{Pdvb}$  Janus In Particles  $\text{Pdvb}$  With PS Good affinity, Particles are more prone PS Phase dispersion, After modification, Grafting on  $\text{SiO}_2$  Hemisphere PBD Molecular Chain and blend Polymer Matrix PBD Good affinity, To a certain extent, the balance Janus Affinity of particles to two-phase Blends, Enhanced interfacial activity and inhibition of phase separation kinetics of blend Polymers, As shown in Fig. 7 (c) Shown, PS/PBD Blend polymer with smaller phase size.

Figure 8. Unadorned  $\text{SiO}_2@ \text{Pdvb}$  Janus Particle pair PS/PI EFFECT OF PHASE MORPHOLOGY OF BLENDS. You can see, Lower 5 wt % Content  $\text{SiO}_2@ \text{Pdvb}$  Janus Particle pair PS/PI The increase in capacity is not obvious, High Content  $\text{SiO}_2@ \text{Pdvb}$  Janus Dispersion of particles in blends becomes difficult, The reunion of particles becomes serious. This is due to unmodified before, Solid Particle Pairs P S Show a strong affinity, Interface Activity?

Connecting two phases mainly by physical adsorption, So the effect is not?

### 3.5 $\text{Pi-SiO}_2@ \text{Pdvb}$ Zengrong PS/PI Study on Blending System

Using the same Synthesis Method, Poly Isoprene (PI) Grafted  $\text{SiO}_2@ \text{Pdvb}$  On Particle, Synthesized Pi Solid Particles of Molecular Chain,  $\text{Pi-SiO}_2@ \text{Pdvb}$ . Will  $\text{Pi-SiO}_2@ \text{Pdvb}$  Janus Particles added PS/PI (6/4 wt %/wt %) After blending, Rotating Coating, And Yu 150 Annealing 100 min, Observation  $\text{Pi-SiO}_2@ \text{Pdvb}$  Okay. PS/PI Blending

The role of the system.

Solid Particles grafted onto poly isoprene Molecular Chain  $\text{Pi-SiO}_2@ \text{Pdvb}$ , Fill PS/PI After blending, In 150 Annealing 100 min After the Phase Morphology As shown in figure 9 Shown in. Can see Modified after the solid particle fill PS/PI Blend System in No serious of reunion Phenomenon. PS/PI Blend of performance for obvious of Two-Phase Structure And with the particle content of increase Phase structure of characteristics size reduce And not modified  $\text{SiO}_2@ \text{PDVB}$  Janus Particle different PI Molecular Chain in  $\text{SiO}_2$  Hemisphere the introduction Reduce the

Mixed of interface tension And very well balance  $\text{SiO}_2$  Hemisphere and PDVB Hemisphere and PI And PS Back ground of affinity To the better of capacity Effect.

Figure 10 For 5% Content  $\text{SiO}_2@ \text{PDVB}$  And  $\text{Pi-SiO}_2@ \text{PDVB}$  Janus Particle in PS/PI Blend of in Distribution. Can see  $\text{SiO}_2@ \text{PDVB}$  Janus Particle reunion is obvious And main aggregation in PS Phase Modified after  $\text{Pi-SiO}_2@ \text{PDVB}$  Janus Particle although dispersion is not modified before good But also most aggregation in PS Phase This may is by snowman- $\text{SiO}_2@ \text{PDVB}$  Particle of Structure Decision PDVB Hemisphere of PSO Affinity stronger than PI Of affinity And  $\text{SiO}_2$  Hemisphere of area big So Even if modified after can appropriate weakened  $\text{SiO}_2@ \text{PDVB}$  Janus Particle on a phase (PS) Of priority wettability But can't make  $\text{SiO}_2$  Hemisphere pair Pi Perfect affinity and  $\text{Pdvb}$  Hemisphere pair PS The affinity against.

## 4. Conclusion

In this paper, the snowman  $\text{SiO}_2@ \text{Pdvb}$  Janus Particles as template, Prepared by Anionic Polymerization Pi And PBD Molecular Chain introduced  $\text{SiO}_2$  Hemisphere, Made up  $\text{PBD-SiO}_2@ \text{Pdvb}$  Janus Particle  $\text{Pi-SiO}_2@ \text{Pdvb}$  ja-Observation of Compatibilizing Effect, It is found that the introduction has good compatibility with the polymer substrate. Nus Particle. Subsequently, Before and after modification  $\text{SiO}_2@ \text{Pdvb}$  With PBD-Polymer brush can effectively improve the interfacial Compatibilizing Effect, And then control the Blending

$\text{SiO}_2@ \text{Pdvb}$  Janus Particle and  $\text{Pi-SiO}_2@ \text{Pdvb}$  Janus Particle PHASE STRUCTURE OF POLYMER. This study proves that, 2) amphiphilic Janus Grain

Introduced PS/PBD And PS/PI In the blend system, Through the Matrix It is expected to become an ideal compatibilizer for the next generation.

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